Product data sheet
Miniature connectors

Product description
M16 IP67 cable connector, Contacts: 7, 6.0 - 8.0 mm, shieldable, solder, IP67, UL

Area
M16 IP67 series 423
Order number
99 5625 15 07

Technical data

**General values**
- Connector design: cable connector
- Connector locking system: screw
- Termination: solder
- Wire gauge (mm): 0.75 mm²
- Wire gauge (AWG): 18
- Cable outlet: 6.0 - 8.0 mm
- Upper limit temperature: 95 °C
- Lower limit temperature: -30 °C
- Customs tariff number: 85369010
- Packaging Unit: 30

**Electrical values**
- Rated current (40 °C): 5 A
- Rated voltage: 125 V
- Rated impulse voltage: 800 V
- Pollution degree: 1
- Overvoltage category: III
- Insulating material group: ≥ 10¹⁰ Ω
- Insulation resistance: shieldable
- EMC compliance: IP67
- Degree of protection: > 500 Mating cycles

**Cable data**
- Approval 1: UL

**Material**
- Contact material: CuZn (brass)
- Contact plating: Ag (silver)
- Contact body material: PBT (UL94 V-0)

You can find the component part drawing and assembly instructions on the next page.
Product data sheet

Miniature connectors

Product description  M16 IP67 cable connector, Contacts: 7, 6.0 - 8.0 mm, shieldable, solder, IP67, UL
Area  M16 IP67 series 423
Order number  99 5625 15 07

Component part drawing

Assembly instructions / Panel cut-out

Gerade Version
(Ausführung mit Schirmklemmring)
1. Druckschraube, Klemmkorb, Dichtung, Distanzhülse und ersten Schirmklemmring aufschrauben.
2. Litzen abschneiden, Schirm aufweiten und zweiten Schirmklemmring aufschrauben.
3. Litzen anlöten, Distanzhülse montieren, die beiden Klemmringe mit dem Schirm zusammenschieben und überstehenden Schirm abschneiden.
4. Übrige Teile gemäß Darstellung montieren.
Security notices

The connector must not be connected or separated under load. Non-observance and incorrect use can result in personal injury.

The connectors are designed for use in plant, control system and electrical equipment. The end user is responsible for checking whether the connectors are suitable for use in other applications.

Connectors used in electrical circuits containing hazardous life parts must only be assembled and used by or under the supervision of persons with the requisite electrotechnical training, taking the applicable regulations and standards into account.

Connectors with degree of protection IP 67 and IP 68 are not suitable for use under water. When used outdoors, the connectors must be separately protected against corrosion. For further information about IP degrees of protection refer to ‘Technical support’ in the Download Centre.

To lock the cable connector to the equipment connector, the threaded ring is tightened until it is ‘finger-tight’ (approx. 50 cNm).